

MODEL 2500QM

HORIZONTAL & VERTICAL UNIVERSAL APPLICATIONS

SPECIFICATION :

TECHNICAL SPECIFICATIONS	MODEL 2500QM
TABLE Table area Number of "T" shaped slots Distance between "T" shaped slots Rotary movement of table in both direction	1500x350mm (59x13.7") 5-16H7 60mm 45°
TRAVERSE Automatic Longitudinal Automatic cross Automatic Vertical Available distance from spindle to overarm	1150mm (46") 400mm(15 3/4") 500mm (20") 155mm (6")
SPINDLE (horizontal) Housing of the taper spindle Diameter of the main Shaft nose Milling arbor diameter (*) Number of speeds of the spindle (R.P.M.)	ISO-40/50 88.88mm 27mm or (1") 12(40-1800) 50HZ
FEEDS Longitudinal and cross feeds Vertical feed	10-1208mm(0.4-47") 5-604mm (0.2-23")

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RAPID TRAVERSE Longitudinal and cross Vertical	1208mm(47")/min (60HZ) 604mm(23")/min
PUISSANCE V-Belts Main motor HP Feed motor HP	4 7.5 2.5
COOLING Cooling-pump HP	1/8
MOTORIZED OVERARM Housing of the taper spindle Number of speeds Speed range (R.P.M.) Power HP	ISO-40 - Variable Speed (70-3600) 5
WEIGHT Maximum weight on table Net weight Gross weight with seapacking case Cubical measure of packing	600kg (1320 lb) 3200kg (7040 lb) 3400kg (7480 lb) 184x227x227cm (70x89x88")

STANDARD ACCESSORIES :

- ◆ 27mm or 1" long horizontal ISO#40 milling arbor.
- ◆ Horizontal & vertical manual draw-bars.
- ◆ Coolant pump & coolant system.
- ◆ Tool box and services tools.

OPTIONAL ACCESSORIES :

- ◆ AC auto for over - arm moving device is available.
- ◆ Ball screws for "X", "Y" axis.
- ◆ Auto ways lubrication unit.
- ◆ Chip tray.
- ◆ Universal dividing head, complete with 3 JAW chuck.
- ◆ Horizontal & vertical rotary table.
- ◆ Hydraulic clamping vise 6" or 8".
- ◆ Power milling vise 6" or 8".
- ◆ Clamping kit.
- ◆ Pneumatic power draw bar.
- ◆ ISO#50 spindle taper.